

Flex+bond®



Highly elastic | strong | ISEGA-certified

WEICON Flex+bond is strong, permanently elastic, temperature-resistant from -40 °C to +90 °C (-40 °F to +194 °F), weather-resistant, resistant to UV rays, paintable (wet-on-wet), sandable and resistant to ageing and salt water. It is free of silicone, isocyanate, halogens and solvents. Flex+bond has an ISEGA certificate and can be used as an adhesive in the food technology.

Flex+bond can be used to bond nearly all materials such as metal, wood, plastic, glass, and ceramics. WEICON Flex+bond can be used in many areas of industry.

Technical Data

Base	1 C. polyoxypropylene	
Texture	pasty	
Can be painted	only "wet into the wet" within 3 h at the latest	
Cure type	moisture-curing	
Stability/run-off	ASTM D 2202	1.0 mm
Density	1,44 g/cm ³	
Curing condition	from +5 °C to +40 °C and 30% to 95% rel. air humidity	
Processing temperature	+5 °C to +40 °C	
Curing speed	in the first 24 h	2 -3 mm
Gap bridging up to max.	5 mm	
Max. sealing joint width	25 mm	
Tensile strength	ISO 37 / S3A	3,3 N/mm ²
Tensile strength of the pure adhesive and sealant	ISO 37	3,3 N/mm ²
Elongation at break (tensile)	DIN 53504/ASTM D412	650 / 300 (#13353085) %
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	2,1 N/mm ²	
Tear resistance	DIN 53515 / ASTM D 1002	20 kN/m
Volume change	DIN 52451	-1 %
Hardness (Shore A)	DIN ISO 7619	42±5
Temperature resistance	-40 °C to +90 °C	
Resistance	2.3 mm layer thickness	1,0 x 10 ¹⁰ Ω·m
Building material class	DIN 4102	B 2

Approvals / Guidelines

ISSA Code	75.509.41
IMPA Code	81 52 87

Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soilings, such as oil, grease, dust and dirt can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Processing

Hook the tube key centrally onto the clip of the mini tube-shaped bag. Remove the securing tab. Then continue to twist the lid – this will cut open the mini tube-shaped bag. Open the closure and dispense the material by turning the tube key.

Joining the components

For the best adhesion, the components must be joined before the first skin has formed on the adhesive (skin formation time*).

*coloured: 25 min, transparent: 10 min.

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weicon.cz

WEICON GmbH & Co. KG
(Headquarters) Germany
phone +49 (0) 251 9322 0
info@weicon.de

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730 763
office@weicon.com

WEICON South East Asia Pte Ltd
Singapore
Phone (+65) 6710 7671
info@weicon.com.sg

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es

WEICON Italia S.r.l.
Italy
phone +39 (0) 010 2924 871
info@weicon.it

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za

WEICON Kimya Sanayi Tic. Ltd. Şti.
Türkiye
phone +90 (0) 212 465 33 65
info@weicon.com.tr

Flex+bond®

Storage

When unopened and stored in normal climate (+23 °C and 50 % rel. air humidity), Flex+bond® has a shelf life of 18 months.

Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10033114 Compressed Air Cartridge Gun, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE

Available sizes

- 10012994 Flex+bond®, 85 ml, white
- 10012995 Flex+bond®, 85 ml, grey
- 10014356 Flex+bond®, 85 ml, black
- 10018364 Flex+bond®, 85 ml, transparent

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phone +40 (0) 3 65 730 763
office@weicon.com

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Singapore
Phone (+65) 6710 7671
info@weicon.com.sg

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Canada
phone +1 877 620 8889
info@weicon.ca

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es

WEICON Italia S.r.l.
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