

Silicone LP



Acetox curing | drinking water approval

WEICON Silicone LP is an acetox curing and permanently elastic adhesive and sealant. It is resistant to chemicals, ageing, weathering and UV radiation and has a high temperature resistance up to +180 °C (+365 °F). It adheres very well to steel, aluminium, glass, plastics and many other materials.

Silicone LP was developed specially for use in sensitive areas. It can be used as sealant in the food and drinking water sector, for example in dairies, slaughterhouses, in the food and beverage production or in canteen kitchens.

Tested by the Ruhr Region Institute of Hygiene ("Hygiene-Institut des Ruhrgebiets") according to the Guideline for Hygienic Assessment of Organic Materials in Contact with Drinking Water (KTW Guideline) by the Federal Environment Agency.

Technical Data

Base	1-C. polysiloxane (acetate)
Texture	pasty
Can be painted	no
Cure type	moisture-curing
Stability/run-off	ASTM D 2202 1,0 mm
Density	1,0 g/cm ³
Curing condition	from +5°C to +40°C and 30% to 95% relative air humidity
Processing temperature	+5°C to +35°C
Curing speed	in the first 24 h 2-3 mm
Skin-over time	10 min.
Gap bridging up to max.	5 mm
Max. sealing joint width	25 mm
Tensile strength	ISO 37 1,4 N/mm ²
Elongation at break	ISO 37 575 %
Elongation at 100 %	ISO 37 0,5 N/mm ²
Movement absorption max.	25 %
Volume change	DIN 52451 < -6 %
Hardness (Shore A)	DIN ISO 7619 25
Temperature resistance	-40°C to +180°C
Thermal conductivity	0,2 W/m·K
Building material class	DIN 4102 B 2
Minimum shelf life	at room temperature 12 mon.

Approvals / Guidelines

NSF	S2 (FDA 21 CFR)
Hygiene Institute	UBA silicone transition recommendation

Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soiling, such as oil, grease, dust and dirt can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Application

Application methods

Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems.

Joining the components

In order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

10025241	V-Joint Nozzle, 1 PCE
10033114	Compressed Air Cartridge Gun, 1 PCE
10020751	Cartridge Gun Special, 1 PCE
10000441	Cartridge Gun, 1 PCE
10101992	Clip Nozzle Green Tube, 1 PCE, transparent

Available sizes

10104989	Silicone LP, 280 ml (plastic bag), transparent
10104979	Silicone LP, 280 ml (plastic bag), white
10104995	Silicone LP, 280 ml (Set), transparent
10104985	Silicone LP, 280 ml (Set), white
10104992	Silicone LP, 280 ml (Green Tube), transparent
10104982	Silicone LP, 280 ml (Green Tube), white

Conversion table

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$	$\text{Nm} \times 8.851 = \text{lb}\cdot\text{in}$
$\text{mm}/25.4 = \text{inch}$	$\text{Nm} \times 0.738 = \text{lb}\cdot\text{ft}$
$\mu\text{m}/25.4 = \text{mil}$	$\text{Nm} \times 141.62 = \text{oz}\cdot\text{in}$
$\text{N} \times 0.225 = \text{lb}$	$\text{mPa}\cdot\text{s} = \text{cP}$
$\text{N}/\text{mm}^2 \times 145 = \text{psi}$	$\text{N}/\text{cm} \times 0.571 = \text{lb}/\text{in}$
$\text{MPa} \times 145 = \text{psi}$	$\text{kV}/\text{mm} \times 25.4 = \text{V}/\text{mil}$

To the product detail page:



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