

Silicone LP



Acetoxy curing | drinking water approval

WEICON Silicone LP is an acetoxy curing and permanently elastic adhesive and sealant. It is resistant to chemicals, ageing, weathering and UV radiation and has a high temperature resistance up to +180 °C (+365 °F). It adheres very well to steel, aluminium, glass, plastics and many other materials.

Silicone LP was developed specially for use in sensitive areas. It can be used as sealant in the food and drinking water sector, for example in dairies, slaughterhouses, in the food and beverage production or in canteen kitchens.

Tested by the Ruhr Region Institute of Hygiene ("Hygiene-Institut des Ruhrgebiets") according to the Guideline for Hygienic Assessment of Organic Materials in Contact with Drinking Water (KTW Guideline) by the Federal Environment Agency.

Technical Data

Base	1-C. polysiloxane (acetate)	
Texture	pasty	
Paintable	no	
Cure type	moisture-curing	
Stability/run-off	ASTM D 2202	1.0 mm
Density	1,0 g/cm ³	
Curing condition	from +5°C to +40°C and 30% to 95% relative air humidity	
Processing temperature	+5°C to +35°C	
Curing speed	in the first 24 h	2-3 mm
Skin-over time	10 min.	
Gap bridging up to max.	5 mm	
Max. sealing joint width	25 mm	
Tensile strength	ISO 37	2,9 N/mm ²
Elongation at break	ISO 37	800 %
Elongation at 100 %	ISO 37	0,6 N/mm ²
Movement absorption max.	25 %	
Volume change	DIN 52451	< -6 %
Hardness (Shore A)	DIN ISO 7619	25±5
Temperature resistance	-40°C to +180°C	
Thermal conductivity	0,2 W/m·K	
Building material class	DIN 4102	B 2

Approvals / Guidelines

Hygiene Institute	UBA silicone transition recommendation
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Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soiling, such as oil, grease, dust and dirt can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Processing

Application methods

Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems.

Joining the components

In order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Storage

When unopened and stored in normal climate (+23 °C and 50 % rel. air humidity), WEICON Elastic Adhesives and Sealants have a shelf life of 12 months.

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10033114 Compressed Air Cartridge Gun, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE

Available sizes

- 10060604 Silicone LP, 310 ml, colourless, transparent
- 10053997 Silicone LP, 310 ml, white

Conversion table

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$	$\text{Nm} \times 8.851 = \text{lb}\cdot\text{in}$
$\text{mm}/25.4 = \text{inch}$	$\text{Nm} \times 0.738 = \text{lb}\cdot\text{ft}$
$\mu\text{m}/25.4 = \text{mil}$	$\text{Nm} \times 141.62 = \text{oz}\cdot\text{in}$
$\text{N} \times 0.225 = \text{lb}$	$\text{mPa}\cdot\text{s} = \text{cP}$
$\text{N}/\text{mm}^2 \times 145 = \text{psi}$	$\text{N}/\text{cm} \times 0.571 = \text{lb}/\text{in}$
$\text{MPa} \times 145 = \text{psi}$	$\text{kV}/\text{mm} \times 25.4 = \text{V}/\text{mil}$

To the product detail page:



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