

# Silicone A



## Acetoxy curing | fungicidal

WEICON Silicone A is solvent-free, acetoxy-curing, strong, permanently elastic, resistant to ageing and chemicals, temperature-resistant up to +180 °C (+356 °F), extremely elastic (breaking elongation >700%) and can be used universally. Silicone A adheres very well to steel, aluminium, glass, ceramics, and many other materials.

Silicone A can be used in machine and system construction, ventilation and air conditioning systems, in the energy and electrical industry, in exhibition construction and shopfitting and in many other industrial applications.

### Characteristics

Base	1-C. polysiloxane (acetate)	
Texture	pasty	
Cure type	moisture-curing	
Can be painted	no	
Stability/run-off	ASTM D 2202	1.0 mm
Building material class	DIN 4102	B 2
Minimum shelf life	at room temperature	15 mon.

### Processing

Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity	
Curing speed	in the first 24 h	2 - 3 mm
Viscosity	4.210 Pa·s (0,5 1/s) 110 Pa·s (50 1/s)	
Density	1,03 g/cm <sup>3</sup>	
Max. sealing joint width	25 mm	
Gap bridging up to max.	5 mm	

### Curing

Skin-over time	15 min.
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### Mechanical properties after curing

Tensile strength	ISO 37	1,4 N/mm <sup>2</sup>
Elongation at break (tensile)	ISO 37, S3A	700 %
Elongation at 100 %	ISO 37 S3A	0,3 N/mm <sup>2</sup>
Movement absorption max.		25 %
Hardness (Shore A)	DIN ISO 7619	20±5
Volume change	DIN 52451	< -6 %

### Thermal parameters

Temperature resistance	-40°C to +180°C
Thermal conductivity	0,2 W/m·K

### Approvals / Guidelines

ISSA Code	75.628.28
IMPA Code	815207

## Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soilings, such as oil, grease, dust and dirt can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

## Application

Processing Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Processing tube (only transparent) Squeeze out by hand Close tube again immediately after use, opened tubes should be used up as quickly as possible. Joining the components In order to guarantee an ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

## Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

## Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Accessories

10025241	V-Joint Nozzle, 1 PCE
10020751	Cartridge Gun Special, 1 PCE
10000441	Cartridge Gun, 1 PCE
10101992	Clip Nozzle Green Tube, 1 PCE, transparent
10059792	Pressure gun Airflow 3, 1 PCE

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

# Silicone A

## Available sizes

10000408	Silicone A, 85 ml, transparent
10104900	Silicone A, 280 ml (plastic bag), grey
10104903	Silicone A, 280 ml (Green Tube), grey
10104906	Silicone A, 280 ml (Set), grey
10104910	Silicone A, 280 ml (plastic bag), white
10104913	Silicone A, 280 ml (Green Tube), white
10104916	Silicone A, 280 ml (Set), white
10104921	Silicone A, 280 ml (plastic bag), transparent
10104924	Silicone A, 280 ml (Green Tube), transparent
10104927	Silicone A, 280 ml (Set), transparent
10104930	Silicone A, 280 ml (plastic bag), black
10104933	Silicone A, 280 ml (Green Tube), black
10104936	Silicone A, 280 ml (Set), black

To the product detail page:



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WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae

WEICON Czech Republic s.r.o.  
Czech Republic  
phone +42 (0) 417 533 013  
info@weicon.cz

WEICON GmbH & Co. KG  
(Headquarters) Germany  
phone +49 (0) 251 9322 0  
info@weicon.de

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com

WEICON South East Asia Pte Ltd  
Singapore  
Phone (+65) 6710 7671  
info@weicon.com.sg

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es

WEICON Italia S.r.l.  
Italy  
phone +39 (0) 010 2924 871  
info@weicon.it

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za

WEICON Kimya Sanayi Tic. Ltd. Şti.  
Türkiye  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr