

Windscreen Adhesive



Elastic 1-C adhesive and sealant for mounting glass and window panes | ISEGA-certified

WEICON Windscreen Adhesive is an elastic, pasty, strong 1-C adhesive and sealant based on MS-Polymer, which is specially

designed to mount glass and window panes. For example, the adhesive bonds windscreens, rear windows and side windows in powered industrial trucks, agricultural machines, and construction machines. It is also suitable for furniture manufacture or for installations in gardening and landscaping. Windscreen Adhesive provides high adhesive strength on many materials and cures with air humidity. The adhesive shows excellent ageing resistance and good UV stability.. It is joint-filling, odourless, and free of silicones, isocyanates, halogens, and solvents.

Technical Data

Base	1 C. polyoxypropylene
Colour	black
Texture	pasty
Can be painted	only "wet into the wet" within 3 h at the latest
Cure type	moisture-curing
Stability/run-off	ASTM D 2202
Density	1,44 g/cm ³
Curing condition	from +5 °C to +40 °C and 30% to 95% rel. air air humidity
Processing temperature	+5 °C to +40 °C
Curing speed	in the first 24 h
Skin-over time	2 - 3 mm
Gap bridging up to max.	25 min.
Max. sealing joint width	5 mm
Tensile strength	ISO 37 / S3A
Elongation at break (tensile)	DIN 53504/ASTM D412
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	3,3 N/mm ²
Tear resistance	650 %
Volume change	DIN 53515 / ASTM D 1002
Hardness (Shore A)	42±5
Temperature resistance	DIN ISO 7619
Tg after curing at room temperature	-40 °C to briefly +90 °C up to +130 °C
Specific resistance	> 10 ¹⁰ Ω·cm
Building material class	DIN 4102
Minimum shelf life	at room temperature
Approvals / Guidelines	
MIL-Spec	complies with
	MIL-A-101A

Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soilings, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive

residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a

bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Application

Application methods Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Joining the components In order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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Storage

Store in the unopened original container at room temperature.
Avoid sources of heat and direct sunlight.

Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10033114 Compressed Air Cartridge Gun, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE
- 10101992 Clip Nozzle Green Tube, 1 PCE, transparent

Available sizes

- 10105030 Windscreen Adhesive, 280 ml (plastic bag), black
- 10105032 Windscreen Adhesive, 280 ml (Green Tube), black
- 10105035 Windscreen Adhesive, 280 ml (Set), black

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