

## Flex 310 M<sup>®</sup> Liquid black



Liquid | self-levelling | ISEGA-certified

Flex 310 M Liquid black is a self-levelling, 1-component casting and coating mass based on polyoxypropylene. The product is permanently elastic and paintable after curing. The flexible adhesive and sealant cures odourless, is resistant to weather and UV rays, has an excellent resistance to ageing and is free of silicone. Flex 310 M Liquid black can be used in various applications for the bonding and sealing of many different materials such as metals, many plastics, ceramics, wood, glass or stone and for insulation and impregnation. The flexible adhesive and sealant can also be used in other industrial areas, such as in tank and apparatus construction, in car bodywork, container and vehicle construction, in pipeline and fittings construction, in the energy and electrical industries, in sound insulation and insulation technology and in plastics technology.

### Technical Data

Base	1-C. MS-Polymer	
Colour	black	
Paintable	Wet paints	only „wet in wet“, within 3 hrs. at the latest after material app
Cure type	moisture-curing	
Texture	liquid	
Density	1 g/cm <sup>3</sup>	
Curing condition	from +5°C to +40°C and 40% to 70% rel. air humidity	
Processing temperature	+5 to +40°C	
Curing speed	in the first 24 h	2-3 mm
Skin-over time	160 min.	
Tensile strength of the pure adhesive and sealant	1,5 N/mm <sup>2</sup>	
Elongation at break (tensile)	DIN 53504/ASTM D412	400 %
Elongation at 100 %	ISO 37 S3A	0,5 N/mm <sup>2</sup>
Hardness (Shore A)	DIN ISO 7619	20
Temperature resistance	-40 to +90°C	
Shelf life	12 mon.	

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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### Surface pre-treatment

Surfaces must be clean and free of grease. Many surface soiling, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

### Processing

#### Application methods

Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Joining the components

In order to guarantee an ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

### Storage

When unopened and stored in normal climate (+23°C and 50 % rel. air humidity), Flex 310 M Liquid black has a shelf life of 12 months.

### Safety and health

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our safety data sheets (www.weicon.com) must be observed.

### Accessories

- 13250001 Cartridge Gun
- 13250002 Cartridge Gun Special
- 13250009 Compressed Air Cartridge Gun

### Available sizes:

- 13706310 Flex 310 M<sup>®</sup> Liquid black, 310 ml, black

### Conversion table

(°C x 1,8) + 32 = °F	Nm x 8,851 = lb·in
mm/25,4 = inch	Nm x 0,738 = lb·ft
µm/25,4 = mil	Nm x 141,62 = oz·in
N x 0,225 = lb	mPa·s = cP
N/mm <sup>2</sup> x 145 = psi	N/cm x 0,571 = lb/in
MPa x 145 = psi	kV/mm x 25,4 = V/mil

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