

Flex 310 M[®] Super-Tack MS-Polymer



Very high initial strength

WEICON Flex 310 M Super-Tack is very strong, paintable “wet-on-wet”, sandable, weather-resistant, resistant to UV rays and free of silicone, isocyanate, halogens and solvents, and non-corrosive. Flex 310 M Super-Tack is a strong, elastic adhesive based on MS polymer. Both the very high initial strength and the fast development of adhesive strength enable bondings even on vertical surfaces. It is suitable for the bonding of metals, many plastics, ceramics, wood, glass and stone. It replaces screws, pegs, rivets and other common fixings. The adhesive and sealant can be used for drywall and interior work, in metal construction, tank and apparatus engineering, ventilation and air conditioning systems, in yacht and boat constructions, exhibition construction and shopfitting, and in all applications where silicones or products containing silicones are not suitable.

Technical Data

Base	1-C. MS polymer	
Cure type	moisture-curing	
Standfestigkeit_Ablauf	ASTM D 2202	1.0 mm
Density	1,62 g/cm ³	
Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity	
Processing temperature	+5°C to +35°C	
Curing speed	in the first 24 h	2 -3 mm
Skin-over time	10 min.	
Gap bridging up to max.	10 mm	
Max. sealing joint width	30 mm	
Tensile strength	ISO 37 / S3A	1,9 N/mm ²
Tensile strength of the pure adhesive and sealant	ISO 37	1,9 N/mm ²
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	1,5 N/mm ²	
Elongation at break (tensile)	DIN 53504/ASTM D412	600 %
Tear resistance	DIN 53515 / ASTM D 1002	13 kN/m
Volume change	DIN 52451	-2 %
Hardness (Shore A)	DIN ISO 7619	50±5
Temperature resistance	-40°C to +90°C	
Building material class	DIN 4102	B 2
Shelf life	12 mon.	

Zulassungen / Richtlinien

IMPA Code	815275/76
ISSA Code	75.634.34/35

Surface pre-treatment

Surfaces must be clean and free of grease. Many surface soilings, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive

residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a

bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Processing

Application methods Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Joining the components In order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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Storage

When unopened and stored in normal climate (+23°C and 50 % rel. air humidity), WEICON Elastic Adhesives and Sealants have a shelf life of 12 months.

Safety and health

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

- 13955031 V-Joint Nozzle, 1 PCE
- 13250009 Compressed Air Cartridge Gun, 1 PCE
- 13250002 Cartridge Gun Special, 1 PCE
- 13250001 Cartridge Gun, 1 PCE

Available sizes:

- 13650290 Flex 310 M[®] Super-Tack MS-Polymer, 290 ml, white
- 13652290 Flex 310 M[®] Super-Tack MS-Polymer, 290 ml, grey

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