

Flex 310 M[®] FireSeal



Permanently elastic adhesive and sealant with a fire resistance up to 120 minutes | tested and classified for all joint structures according to EN 1366-4

Flex 310 M FireSeal is a permanently elastic adhesive and sealant based on SMP with a fire resistance up to 120 minutes. Tested and classified for all joint structures according to EN 1366-4. The paint-compatible sealant with very low volume shrinkage meets the highest demands in terms of fire protection, such as the requirements of the International Maritime Organisation IMO FTPC Parts 2+5 as well as for rail vehicles in accordance with DIN EN 45545-2 R22/23 HL3. The very low emissions allow safe indoor application. Flex 310 M FireSeal adheres very well even to powder-coated, painted, galvanised, anodised, chromated and hot-dip galvanised surfaces. It is suitable for use on metal, plastics, concrete and wood. The adhesive and sealant can be used in many application areas. It is suitable for fire barriers and covers, for joints in non-structural components with fire resistance requirements, for connection joints and for sealing cable ducts, pipe openings and housings. Flex 310 M FireSeal can also be used in other industrial areas, such as vehicle and body construction, container construction, apparatus and fittings construction, the energy and electrical industries, insulation technology and plastics technology.

Characteristics

Base	Silane-modified polymer	
Texture	pasty	
Colour	concrete grey	
Cure type	moisture-curing	
Can be painted	yes, pre-tests recommended	
Stability/run-off	DIN EN ISO 7390	≤ 3 mm
Building material class	EN 13501-1	E
Minimum shelf life	at room temperature	18 mon.
Specific properties	150 g/m ² ± 5% uncured product meet IMO certification	

Processing

Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity	
Curing speed	in the first 24 h	3,0 mm
Density	1,47 g/cm ³	

Curing

Skin-over time	~12 min.
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Mechanical properties after curing

Tensile strength	1,5 N/mm ²	
Tensile strength of the pure adhesive and sealant	ISO 37	1,5 N/mm ²
Elongation at break (tensile)	225 %	
Movement absorption max.	20 %	
Hardness (Shore A)	DIN ISO 7619	26
Shear strength according to DIN EN 1465		
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	1,2 N/mm ²	
Volume change	DIN 52451	≤ 3 %

Thermal parameters

Temperature resistance	-40°C to +90°C
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Approvals / Guidelines

IMPA Code	815288
Fire resistance	<120 Min.

Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soilings, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Application

Application methods Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Joining the components In order to guarantee an

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WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weicon.cz

WEICON GmbH & Co. KG
(Headquarters) Germany
phone +49 (0) 251 9322 0
info@weicon.de

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730 763
office@weicon.com

WEICON South East Asia Pte Ltd
Singapore
Phone (+65) 6710 7671
info@weicon.com.sg

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es

WEICON Italia S.r.l.
Italy
phone +39 (0) 010 2924 871
info@weicon.it

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za

WEICON Kimya Sanayi Tic. Ltd. Şti.
Türkiye
phone +90 (0) 212 465 33 65
info@weicon.com.tr

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ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE
- 10101992 Clip Nozzle Green Tube, 1 PCE, transparent
- 10059792 Pressure gun Airflow 3, 1 PCE

Available sizes

- 10060645 Flex 310 M[®] FireSeal, 310 ml, concrete grey

Conversion table

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$	$\text{Nm} \times 8.851 = \text{lb}\cdot\text{in}$
$\text{mm}/25.4 = \text{inch}$	$\text{Nm} \times 0.738 = \text{lb}\cdot\text{ft}$
$\mu\text{m}/25.4 = \text{mil}$	$\text{Nm} \times 141.62 = \text{oz}\cdot\text{in}$
$\text{N} \times 0.225 = \text{lb}$	$\text{mPa}\cdot\text{s} = \text{cP}$
$\text{N}/\text{mm}^2 \times 145 = \text{psi}$	$\text{N}/\text{cm} \times 0.571 = \text{lb}/\text{in}$
$\text{MPa} \times 145 = \text{psi}$	$\text{kV}/\text{mm} \times 25.4 = \text{V}/\text{mil}$

To the product detail page:



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