

# SAFETY DATA SHEET



Easy-Mix N 50 Epoxy Adhesive Hardener

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : Easy-Mix N 50 Epoxy Adhesive Hardener  
**UFI** : 6Y60-50P6-M009-E35X  
**Product code** : 106512  
**Color** : Yellowish.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Hardener for resins.

### 1.3 Details of the supplier of the safety data sheet

WEICON GmbH & Co. KG  
Königsberger Str. 255  
48157 Münster  
Germany  
Phone: +49 251 93220  
Fax: +49(0)251 / 9322 - 244  
Internet: www.weicon.de

**e-mail address of person responsible for this SDS** : msds@weicon.de

### 1.4 Emergency telephone number

**Telephone number** : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)  
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### **Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

☒ Skin Corr. 1B, H314

Eye Dam. 1, H318

Skin Sens. 1, H317

Repr. 2, H361f

Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms** :



**Signal word** : Danger

## SECTION 2: Hazards identification

<b>Hazard statements</b>	: H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H361f - Suspected of damaging fertility. H411 - Toxic to aquatic life with long lasting effects.
<b>Precautionary statements</b>	
<b>Prevention</b>	: P201 - Obtain special instructions before use. P280 - Wear protective gloves, protective clothing and eye or face protection. P273 - Avoid release to the environment. P261 - Avoid breathing vapor.
<b>Response</b>	: P391 - Collect spillage. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
<b>Storage</b>	: P405 - Store locked up.
<b>Disposal</b>	: P501 - Dispose of waste according to applicable legislation.
<b>Hazardous ingredients</b>	: polyethylenepolyamines 4-tert-butylphenol
<b>Supplemental label elements</b>	: Not applicable.
<b>Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles</b>	: Not applicable.

### 2.3 Other hazards

<b>Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII</b>	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
<b>Other hazards which do not result in classification</b>	: None known.

## SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Regulation (EC) No. 1272/2008 [CLP]	Type
Phenol, styrenated	REACH #: 01-2119980970-27 EC: 262-975-0 CAS: 61788-44-1	≥25 - ≤50	Eye Irrit. 2, H319	[1]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6	≤10	Acute Tox. 4, H302 Acute Tox. 4, H332	[1][2]

### SECTION 3: Composition/information on ingredients

polyethylenepolyamines	Index: 603-057-00-5 REACH #: 01-2119487919-13 EC: 292-588-2 CAS: 90640-67-8 Index: 612-065-00-8	≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
4-tert-butylphenol	REACH #: 01-2119489419-21 EC: 202-679-0 CAS: 98-54-4 Index: 604-090-00-8	≤10	Skin Irrit. 2, H315 Eye Dam. 1, H318 Repr. 2, H361f Aquatic Chronic 1, H410 (M=1) <b>See Section 16 for the full text of the H statements declared above.</b>	[1] [2] [5]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

#### Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII
- [5] Substance of equivalent concern
- [6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** :  Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

## SECTION 4: First aid measures

Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

**Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

**Inhalation** : Adverse symptoms may include the following:  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

**Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

**Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### 4.3 Indication of any immediate medical attention and special treatment needed

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide

### 5.3 Advice for firefighters

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

## SECTION 5: Firefighting measures

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and materials for containment and cleaning up

- : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

### 6.4 Reference to other sections

- : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance.

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## SECTION 7: Handling and storage

### Seveso Directive - Reporting thresholds

#### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
E2	200 tonne	500 tonne

### 7.3 Specific end use(s)

**Recommendations** : Not available.

**Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
benzyl alcohol	<p><b>DFG MAC-values list (Germany, 8/2020). Absorbed through skin.</b>                      PEAK: 44 mg/m<sup>3</sup>, 4 times per shift, 15 minutes.                      PEAK: 10 ppm, 4 times per shift, 15 minutes.                      TWA: 22 mg/m<sup>3</sup> 8 hours.                      TWA: 5 ppm 8 hours.</p> <p><b>TRGS 900 OEL (Germany, 10/2020). Absorbed through skin.</b>                      PEAK: 10 ppm 15 minutes.                      PEAK: 44 mg/m<sup>3</sup> 15 minutes.                      TWA: 22 mg/m<sup>3</sup> 8 hours.                      TWA: 5 ppm 8 hours.</p>
4-tert-butylphenol	<p><b>TRGS 900 OEL (Germany, 10/2020). Absorbed through skin.</b>                      TWA: 0.5 mg/m<sup>3</sup> 8 hours.                      PEAK: 1 mg/m<sup>3</sup> 15 minutes.                      TWA: 0.08 ppm 8 hours.                      PEAK: 0.16 ppm 15 minutes.</p> <p><b>DFG MAC-values list (Germany, 8/2020). Absorbed through skin. Skin sensitizer.</b>                      TWA: 0.08 ppm 8 hours.                      PEAK: 0.16 ppm, 4 times per shift, 15 minutes.                      TWA: 0.5 mg/m<sup>3</sup> 8 hours.                      PEAK: 1 mg/m<sup>3</sup>, 4 times per shift, 15 minutes.</p>

**Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### DNELs/DMELs

## SECTION 8: Exposure controls/personal protection

Product/ingredient name	Type	Exposure	Value	Population	Effects	
Phenol, styrenated	DNEL	Long term Oral	0.29 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	1.01 mg/m <sup>3</sup>	General population	Systemic	
	DNEL	Long term Dermal	1.46 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	2.92 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	4.11 mg/m <sup>3</sup>	Workers	Systemic	
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	5.4 mg/m <sup>3</sup>	General population	Systemic	
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic	
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic	
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	22 mg/m <sup>3</sup>	Workers	Systemic	
	DNEL	Short term Inhalation	27 mg/m <sup>3</sup>	General population	Systemic	
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic	
	DNEL	Short term Inhalation	110 mg/m <sup>3</sup>	Workers	Systemic	
	polyethylenepolyamines	DNEL	Long term Dermal	0.25 mg/kg bw/day	General population	Systemic
		DNEL	Long term Inhalation	0.29 mg/m <sup>3</sup>	General population	Systemic
		DNEL	Long term Oral	0.41 mg/kg bw/day	General population	Systemic
		DNEL	Long term Dermal	0.57 mg/kg bw/day	Workers	Systemic
		DNEL	Long term Inhalation	1 mg/m <sup>3</sup>	Workers	Systemic
DNEL		Short term Dermal	8 mg/kg bw/day	General population	Systemic	
DNEL		Short term Oral	20 mg/kg	General	Systemic	

## SECTION 8: Exposure controls/personal protection

4-tert-butylphenol	DNEL	Short term Inhalation	bw/day 1600 mg/m <sup>3</sup>	population General population	Systemic
	DNEL	Short term Inhalation	5380 mg/m <sup>3</sup>	Workers	Systemic
	DNEL	Long term Dermal	0.028 mg/cm <sup>2</sup>	Workers	Local
	DNEL	Long term Dermal	0.43 mg/cm <sup>2</sup>	General population	Local
	DNEL	Short term Dermal	1 mg/cm <sup>2</sup>	General population	Local
	DNEL	Long term Oral	0.026 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.026 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.071 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.09 mg/m <sup>3</sup>	General population	Systemic
	DNEL	Long term Inhalation	0.5 mg/m <sup>3</sup>	Workers	Systemic

### PNECs

No PNECs available.

### 8.2 Exposure controls

**Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber



## SECTION 8: Exposure controls/personal protection

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Color** : Yellowish.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- Melting point/freezing point** : Not available.
- Initial boiling point and boiling range** :  200°C (>392°F)
- Flammability (solid, gas)** : Not available.
- Upper/lower flammability or explosive limits** : Not available.
- Flash point** :  closed cup: >93°C (>199.4°F)
- Auto-ignition temperature** : Not applicable.
- Decomposition temperature** : Not available.
- pH** :  Not applicable.
- Viscosity** : Not available.
- Solubility(ies)** : Soluble in the following materials: cold water and hot water.
- Solubility in water** : Not available.
- Miscible with water** :  Yes.
- Partition coefficient: n-octanol/ water** :  Not applicable.
- Vapor pressure** :

Ingredient name	Vapor Pressure at 20 °C			Vapor pressure at 50 °C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
<input checked="" type="checkbox"/> Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	0.68	0.091	OECD 104	1.58	0.21	OECD 104
benzyl alcohol	0.05	0.0067				
Amines, polyethylenepoly-, triethylenetetramine fraction	0	0	OECD 104			
4-tert-butylphenol				0.22	0.029	

- Evaporation rate** : Not available.
- Relative density** : Not available.

## SECTION 9: Physical and chemical properties

Density	: 1.7 g/cm <sup>3</sup> [20°C (68°F)]
Vapor density	: Not available.
Explosive properties	: Not available.
Oxidizing properties	: Not available.
<b>Particle characteristics</b>	
Median particle size	: Not applicable.

### 9.2 Other information

SADT	: Not available.
SAPT	: Not available.

## SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: No specific data.
10.5 Incompatible materials	: No specific data.
10.6 Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Phenol, styrenated	LD50 Dermal	Rabbit	>5010 mg/kg	-
	LD50 Oral	Rat	2500 mg/kg	-
benzyl alcohol	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1230 mg/kg	-

Conclusion/Summary : Not available.

#### Acute toxicity estimates

Route	ATE value
Oral	6463.48 mg/kg
Dermal	20000 mg/kg
Inhalation (dusts and mists)	16.36 mg/l

#### Irritation/Corrosion

## SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Phenol, styrenated	Eyes - Mild irritant	Rabbit	-	0.1 MI	-
	Skin - Mild irritant	Rabbit	-	0.5 MI	-
benzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 mg	-
	Skin - Moderate irritant	Pig	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	-
4-tert-butylphenol	Eyes - Severe irritant	Rabbit	-	24 hours 50 ug	-
	Eyes - Severe irritant	Rabbit	-	10 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	4 hours 500 mg	-

**Conclusion/Summary** : Not available.

### Sensitization

**Conclusion/Summary** : Not available.

### Mutagenicity

**Conclusion/Summary** : Not available.

### Carcinogenicity

**Conclusion/Summary** : Not available.

### Reproductive toxicity

**Conclusion/Summary** : Not available.

### Teratogenicity

**Conclusion/Summary** : Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye damage.

**Inhalation** : No known significant effects or critical hazards.

**Skin contact** : Causes severe burns. May cause an allergic skin reaction.

**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

## SECTION 11: Toxicological information

<b>Eye contact</b>	: Adverse symptoms may include the following: pain watering redness
<b>Inhalation</b>	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
<b>Skin contact</b>	: Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
<b>Ingestion</b>	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

#### Long term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

#### Potential chronic health effects

Not available.

<b>Conclusion/Summary</b>	: Not available.
<b>General</b>	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: Suspected of damaging fertility.

**Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Benzyl alcohol	Acute LC50 10000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
4-tert-butylphenol	Acute EC50 11.08 mg/l Fresh water	Algae - Scenedesmus quadricauda - Exponential growth phase	72 hours
	Acute EC50 3.9 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 5140 µg/l Fresh water	Fish - Pimephales promelas	96 hours

## SECTION 12: Ecological information

	Chronic NOEC 1 mg/l Fresh water	Algae - Scenedesmus quadricauda - Exponential growth phase	72 hours
	Chronic NOEC 0.45 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.5 mg/l Fresh water	Fish - Gobiocypris rarus - Embryo	28 days

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

**Conclusion/Summary** : Not available.

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
benzyl alcohol	0.87	-	low
polyethylenepolyamines	-2.65	-	low
4-tert-butylphenol	3	44 to 48	low

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**12.6 Other adverse effects** : No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : The classification of the product may meet the criteria for a hazardous waste.

#### European waste catalogue (EWC)

Waste code	Waste designation
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances

#### Packaging








**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

## SECTION 13: Disposal considerations


Type of packaging	European waste catalogue (EWC)
15 01 10*	packaging containing residues of or contaminated by hazardous substances

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	IMDG	IATA
<b>14.1 UN number</b>	UN2735	UN2735	UN2735
<b>14.2 UN proper shipping name</b>	AMINES, LIQUID, CORROSIVE, N.O.S. (4-tert-butylphenol, Amines, polyethylenepoly-, triethylenetetramine fraction, mixture)	AMINES, LIQUID, CORROSIVE, N.O.S. (4-tert-butylphenol, Amines, polyethylenepoly-, triethylenetetramine fraction, mixture)	Amines, liquid, corrosive, n.o.s. (4-tert-butylphenol, Amines, polyethylenepoly-, triethylenetetramine fraction, mixture)
<b>14.3 Transport hazard class(es)</b>	8  	8  	8 
<b>14.4 Packing group</b>	II	II	II
<b>14.5 Environmental hazards</b>	Yes. 	Yes. 	Yes. The environmentally hazardous substance mark is not required.

### Additional information

- ADR/RID** :  The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.  
**Hazard identification number** 80  
**Limited quantity** 1 L  
**Special provisions** 274  
**Tunnel code** (E)  
**ADR Classification Code:** C7
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.  
**Emergency schedules** F-A, S-B  
**Special provisions** 274
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.  
**Quantity limitation** Passenger and Cargo Aircraft: 1 L. Packaging instructions: 851. Cargo Aircraft Only: 30 L. Packaging instructions: 855. Limited Quantities - Passenger Aircraft: 0.5 L. Packaging instructions: Y840.  
**Special provisions** A3, A803

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Easy-Mix N 50 Epoxy Adhesive Hardener

## SECTION 14: Transport information

14.7 Transport in bulk according to IMO instruments : Not available.

## SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

### EU Regulation (EC) No. 1907/2006 (REACH)

#### Annex XIV - List of substances subject to authorization

##### Annex XIV

None of the components are listed.

##### Substances of very high concern

Ingredient name	Intrinsic property	Status	Reference number	Date of revision
<input checked="" type="checkbox"/> tert-butylphenol	Substance of equivalent concern for environment	Candidate	ED/71/2019, EU/2019/1194	7/16/2019

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

#### Other EU regulations

**Industrial emissions (integrated pollution prevention and control) - Air** : Not listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

#### Ozone depleting substances (1005/2009/EU)

Not listed.

#### Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

#### Persistent Organic Pollutants

Not listed.

#### Seveso Directive

This product is controlled under the Seveso Directive.

#### Danger criteria

Category

E2

#### National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
benzyl alcohol	DFG MAC-values list	Benzyl alcohol;	Listed	-
4-tert-butylphenol	DFG MAC-values list	Hydroxytoluene p-tert-Butyl phenol	Listed	-

**Storage class (TRGS 510)** : 8A

#### Hazardous incident ordinance

## SECTION 15: Regulatory information

This product is controlled under the Germany Hazardous Incident Ordinance.

### Danger criteria

Category	Reference number
E2	1.3.2

**Hazard class for water** : 3

**Technical instruction on air quality control** :  A-Luft Number 5.2.5: 31-60%  
TA-Luft Class I - Number 5.2.5: 2.1-21%

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

<b>Australia</b>	: Not determined.
<b>Canada</b>	: Not determined.
<b>China</b>	: All components are listed or exempted.
<b>Europe</b>	: Not determined.
<b>Japan</b>	: All components are listed or exempted.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: Not determined.
<b>Republic of Korea</b>	: Not determined.
<b>Taiwan</b>	: Not determined.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: Not determined.
<b>Viet Nam</b>	: All components are listed or exempted.

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

 Indicates information that has changed from previously issued version.

**Abbreviations and acronyms** : ATE = Acute Toxicity Estimate  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
DMEL = Derived Minimal Effect Level  
DNEL = Derived No Effect Level  
EUH statement = CLP-specific Hazard statement  
N/A = Not available  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number  
SGG = Segregation Group  
vPvB = Very Persistent and Very Bioaccumulative



## SECTION 16: Other information

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 2, H361f Aquatic Chronic 2, H411	Calculation method Calculation method Calculation method Calculation method Calculation method

### Full text of abbreviated H statements

H302 H312 H314 H315 H317 H318 H319 H332 H361f H410 H411 H412	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Causes serious eye irritation. Harmful if inhaled. Suspected of damaging fertility. Very toxic to aquatic life with long lasting effects. Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects.
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### Full text of classifications [CLP/GHS]

Acute Tox. 4 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Eye Dam. 1 Eye Irrit. 2 Repr. 2 Skin Corr. 1B Skin Irrit. 2 Skin Sens. 1	ACUTE TOXICITY - Category 4 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 TOXIC TO REPRODUCTION - Category 2 SKIN CORROSION/IRRITATION - Category 1B SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITIZATION - Category 1
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### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.